

SHIP: USS LASALLE (AGF-3)

ITEM NO: 150-11-006

COAR: 16-537

PCN: WG02-2092

CMP: NONE

SURVEYOR: ROBERSON

1. SCOPE:

1.1 Title: Bulkhead Repairs on 02 Level; accomplish

1.2 Location of Work:

1.2.1 Weather Deck, 02 Level, Bulkhead 108, (CIWS Workshop)

1.3 Identification:

1.3.1 Not Applicable

2. REFERENCES:

a. Standard Items

b. 111-5256076 Rev B, Structural Mods 02 & 03 Levels Incid CIWS Instln

c. 111A-1777217 Rev E, 02 Level Plating

3. REQUIREMENTS:

3.1 Accomplish a visual inspection of the exterior bulkheads at the location listed in 1.2 for damage or deterioration.

3.1.1 Submit four legible copies of a report listing the results of the requirements of 3.1 to the SUPERVISOR.

3.2 Accomplish the following repairs in the location listed in 1.2 as determined by the visual inspection accomplished in 3.1, using 2.b and 2.c for guidance and as designated by the SUPERVISOR:

3.2.1 Remove the lower 18 inches by 14 feet long of deteriorated bulkhead plating.

3.2.2 Chip and grind surfaces flush in way of repairs.

3.2.3 Install new material in place of that removed in 3.2.1 in accordance with 2.b.

3.3 Accomplish the requirements of 009-12 of 2.a, including Table 3, Column A, Lines One through 7.

SHIP: USS LASALLE (AGF-3)

3.4 Accomplish the requirements of 009-25 of 2.a for air hose test of the new plating welded seams. Allowable leakage: None.

3.5 Accomplish the requirements of 009-32 of 2.a for the new and disturbed surfaces.

4. NOTES:

4.1 None.

SHIP: USS LASALLE (AGF-3)

5. GOVERNMENT FURNISHED MATERIAL (GFM):

	<u>QTY</u>	<u>UI</u>	<u>NAME OF PART/ DESCRIPTION</u>	<u>PIECE NO.</u>	<u>REF. NO.</u>	<u>NATIONAL STOCK NO.</u>	<u>PARA NO.</u>
5.1	PUSH MATERIAL:						
1.	None.						
5.2	KITTED MATERIAL:						
1.	None.						
5.3	LLTM:						
1.	1	PM	Plate, 7.65# OSS MIL-S-22698	1	2.b	9515-00-237-5333	3.2
2.	One	KT	Paint, F-150			8010-00-437-6757	3.5
3.	One	KT	Paint, F-151			8010-01-302-6838	3.5